

## **Hunting-Approved Thread Compounds**

## Connection Technology

Hunting Connections	Hunting High Temperature Compound	Best-O-Life 2000	Best-O-Life PTC	Best-O-Life - 72732 & 72733 Modified Thread Compound	Best-O-Life 4010 NM	OCR 325	OCR 167 ML 50 For CRA ProductsHunting High	SEAL LUBE LTF 4444 HTM 001)	Olear Glide	Jet Lube Seal Guard	Jet Lub Envirosafe	Topco II	Topco Green Seal II Thermal	Dry Lubricant **
SEAL-LOCK APEX	1		1	1	1	1	1	1	1			1		
SEAL-LOCK BOSS	1	1	1	1		1		1		1	1	1		
SEAL-LOCK FGL	1		1	1	1	1		1	1			1		
SEAL-LOCK FLUSH	1		1	1	1	1	1	1	1	1	1	1		
SEAL-LOCK SF	/		1	/	1	1	1	1	1	1	1	1		
SEAL-LOCK HT	1	1	1	/		1		1		1	1	1		
SEAL-LOCK HC / GS	1		1	/	1	1		1	1			1		
SEAL-LOCK XD	1		1	1	1	1	1	1	1			1	1	
SEAL-LOCK XP	1		1	1	1	1		1	1			1		
TEC-LOCK BTC/BTC-S	1	1	1	1	1	1		1	1	1	/	1		
TEC-LOCK Wedge/SW				1				1						
TEC-LOCK FJ		1		1				1						
TS-HD	1		1	1	1	1		1	1	1	1	1		
TS-HP	1		1	/	1	1		1	1	1	1	1		
TKC 4040, HO, HOI, RTC	1	1	1	1		1		1		1	1	1		
TKC FJ150	1	1	1	1		1		1				1		
TKC 4040 MMS		1	1	1		1		1						
TKC 4040 MMS FGL		1	1	1	1	1		1						
TKC MMS LTC		1	1	/		1		1						
WEDGE-LOCK HT			1	1				1						
WEDGE-LOCK Flush														1
WEDGE-LOCK SF														1

<sup>\*</sup> Modified Thread Compounds that comply with API RP 5A3 Annex A. When a Modified Thread Compound is specified by the end user, Hunting has standardized on Best-O-Life 72732/72733.

Using another thread lubricant may substantially change the recommended torque range listed on the connection data sheet.

Friction Factor Application: Published Connection Optimum Make Up Torque \* Thread Compound Manufacturer Friction Factor = Applied Make Up Torque

Example: 9.625 47.00 L80 SEAL-LOCK SF \* Best-O-Life PTC Thread Compound / 14,500 ft-lbf \* 0.9 = 13,100 ft-lbf (neareast 100 ft-lbf)

 $<sup>^{\</sup>star\star}$  Refer to WEDGE-LOCK Field and Running Procedures for allowable Dry Lubricants